



## Beaumont, Texas

### Site:

2810 Gulf States Road  
Beaumont, TX 77701  
Phone: 409-838-3981  
FAX: 409-833-2953  
Plant Manager: Jeff McHenry

### Mailing:

P.O. Box 1427  
Beaumont, TX 77704

## Plant Overview

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### Products and markets

Our products are key ingredients in the manufacture of biodegradable herbicides, pesticides and animal feed supplements. These products are also used in the production of pharmaceuticals, photographic chemicals and circuit boards.

Ethyl mercaptan is primarily used as an odorizer for propane gas, sold through Odor-Tech, an Arkema group company. The strong odor that ethyl mercaptan adds to propane

makes gas leaks easier to detect, protecting homes and businesses.

MMP is used in the production of methionine, an essential amino acid and a key component of poultry, swine and ruminant (cattle, sheep, etc.) feed.

## Community Involvement

- **American Chemistry Council (ACC) and Texas Chemical Council** member – We are committed to ACC's Responsible Care® initiative. The Arkema E3 (Enhancing Environmental Excellence) program, instituted at Arkema facilities, is geared to the reduction of chemical residuals and waste. Since 1996, the Beaumont plant has implemented innovative waste reduction projects that resulted in nearly 90% reduction of waste.
- **Community advisory team** – We are part of a group of local citizens (neighborhood leaders, local environment agency representative, and environmental activists) who help Arkema maintain communications with the businesses and residents in our area. This group meets quarterly and guests are always welcome. Arkema also participates as part of the Local Emergency Planning Committee (LEPC).
- Education support – We partner with **Lamar Institute of Technology** by hosting interns for hands-on training (operations, instrument and electrical technicians).
- **Southeast Texas Alerting Network (STAN)** – We work to enhance public communications and response with Hardin, Jefferson and Orange counties. Participating southeast Texas plants are committed to providing open and honest communications to the public, with the primary goal of placing informative messages on the Southeast Texas Alerting Network line within the first fifteen minutes of an emergency or high profile event.
- **Southeast Texas Regional Planning Commission** – We work on regional air quality issues as an industrial group sponsored by the regional planning commission.
- **Southeast Texas Plant Managers** – Actively participate in monthly meetings with other area plant managers.

## Local Associations / Events We Sponsor

- Beaumont Chamber of Commerce
- Beaumont I.S.D. Foundation
- Beaumont Main Street
- India cultural event - Sponsor
- Lamar University - Engineering career development

- Life Share Blood Center
- Local Emergency Planning Committee
- Sabine Neches Chiefs
- Some Other Place (Non-profit mission)
- St. Elizabeth Hospital Foundation
- Trinity Neches Livestock
- Young Men’s Business League

## Key Figures for 2017

<b># of Employees</b>	<b>116</b>
<b>Local Economic Impact (Payroll/Utility/Property Taxes Paid Annually)</b>	<b>~ \$9 Million in 2017</b>
<b>Investment in the Community</b>	<ul style="list-style-type: none"> <li>• Donations to community events and fundraisers</li> <li>• Quarterly CAP meetings</li> </ul>
<b>Investment in Health, Environment and Safety</b>	<p><b>&gt; \$9 Million investment in 2017</b></p> <ul style="list-style-type: none"> <li>• Mechanical asset replacements, upgrades to maintain a modern facility and reduce environmental emissions</li> <li>• All Arkema employees go through a wide range of training, both before beginning their jobs and routinely thereafter</li> <li>• Beaumont Emergency Response Team employees are extensively trained in confined space rescue, first aid, CPR and advanced fire brigade</li> <li>• Behavioral Safety Process – every Arkema site participates. The program is focused on identifying “at risk” behaviors. Employees observe each other while working and provide feedback to generate awareness of potentially risky behaviors</li> <li>• Recertified in 2014 as OSHA Voluntary Protection Program Star Site – the Beaumont plant has been lauded with OSHA’s highest rating</li> </ul>
<b>Safety Record</b>	<b>No injuries in the last 3+ years that led to lost work time</b>
<b>Awards/Certifications for Safety, Environmental, and Quality</b>	<ul style="list-style-type: none"> <li>• OHSAS 18001:2007</li> <li>• ISO 9001:2008</li> <li>• ISO 14001:2004</li> <li>• OSHA VPP Star Site</li> <li>• RCMS Certified</li> <li>• Texas Chemical Council Caring for Texas Award</li> <li>• Texas General Land Office Oil Spill Prevention and Response Discharge Prevention and Response Certificate</li> </ul>

## About Arkema

*A designer of materials and innovative solutions, Arkema shapes materials and creates new uses that accelerate customer performance. Our balanced business portfolio spans High Performance Materials, Industrial Specialties and Coating Solutions. Our globally recognized brands are ranked among the leaders in the markets we serve. Reporting annual sales of €8.3 billion in 2017, we employ around 20,000 people worldwide and operate in some 55 countries. We are committed to active engagement with all our stakeholders. Our research centers in North America, France and Asia concentrate on advances in bio-based products, new energies, water management, electronic solutions, lightweight materials and design, home efficiency and insulation. [www.arkema.com](http://www.arkema.com)*

*Responsible Care is a registered trademark of American Chemistry Council  
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